



SAFETY DATA SHEET

SPECIALTY ELECTRONIC MATERIALS ITALY SRL
Safety Data Sheet according to Reg. (EU) No 2015/830

Product name: INSTA-STIK™ Windows

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SPECIALTY ELECTRONIC MATERIALS ITALY SRL encourages and expects you to read and understand the entire (M)SDS, as there is important information throughout the document. We expect you to follow the precautions identified in this document unless your use conditions would necessitate other appropriate methods or actions.

SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1 Product identifier

Product name: INSTA-STIK™ Windows

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses: Adhesive.

1.3 Details of the supplier of the safety data sheet

COMPANY IDENTIFICATION

SPECIALTY ELECTRONIC MATERIALS ITALY SRL
Gustavo Fara 26
20124 MILANO
ITALY

Customer Information Number:

800-3876-6838

SDSQuestion-EU@dupont.com

1.4 EMERGENCY TELEPHONE NUMBER

24-Hour Emergency Contact: +(39)-0245557031

Local Emergency Contact: +(39)-0245557031

tel. Number Poison Control Centre, Niguarda Hospital (MI):: 02-66101029

SECTION 2: HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

Classification according to Regulation (EC) No 1272/2008:

Gases under pressure - Liquefied gas - H280

Skin irritation - Category 2 - H315

Eye irritation - Category 2 - H319

Respiratory sensitisation - Category 1 - H334

Skin sensitisation - Category 1 - H317

Carcinogenicity - Category 2 - H351

Specific target organ toxicity - single exposure - Category 3 - H335

Specific target organ toxicity - repeated exposure - Category 2 - Inhalation - H373

For the full text of the H-Statements mentioned in this Section, see Section 16.

2.2 Label elements

Labelling according to Regulation (EC) No 1272/2008:

Hazard pictograms



Signal word: DANGER

Hazard statements

H280	Contains gas under pressure; may explode if heated.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H335	May cause respiratory irritation.
H351	Suspected of causing cancer.
H373	May cause damage to organs (Respiratory Tract) through prolonged or repeated exposure if inhaled.

Precautionary statements

P201	Obtain special instructions before use.
P260	Do not breathe dust/ fume/ gas/ mist/ vapours/ spray.
P264	Wash skin thoroughly after handling.
P280	Wear protective gloves/ protective clothing/ eye protection/ face protection.
P304 + P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a
+ P312	POISON CENTER/doctor if you feel unwell.
P308 + P313	IF exposed or concerned: Get medical advice/ attention.

Supplemental information

-----	Contains fluorinated greenhouse gas HFO-1234ze.
-----	The blowing agent contained within this product can exhibit vapor flame limits under the right conditions. If specific operating conditions are such that concentrations of the blowing agent above the lower flammable limit can accumulate in areas with high relative humidity and in the presence of high-energy electrical discharges or other ignition sources, additional measures such as increased ventilation or coded electrical equipment (class one, division two) may be warranted.

Contains	Polymethylenepolyphenyl polyisocyanate, polypropyleneglycol copolymer; Diphenylmethane Diisocyanate, isomers and homologues; 4,4'-methylenediphenyl diisocyanate; Trans-1,3,3,3-Tetrafluoropropene (HFO-1234ze)
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2.3 Other hazards

This product contains no substances assessed to be PBT or vPvB at levels of 0.1% or higher.

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS**3.2 Mixtures**

This product is a mixture.

CASRN / EC-No. / Index-No.	REACH Registration Number	Concentration	Component	Classification: REGULATION (EC) No 1272/2008
CASRN 53862-89-8 EC-No. Polymer Index-No. -	-	50,0 - 70,0 %	Polymethylenepoly phenyl polyisocyanate, polypropyleneglycol copolymer	Resp. Sens. - 1 - H334 Skin Sens. - 1 - H317
CASRN 9016-87-9 EC-No. 618-498-9 Index-No. -	-	15,0 - < 25,0 %	Diphenylmethane Diisocyanate, isomers and homologues	Acute Tox. - 4 - H332 Skin Irrit. - 2 - H315 Eye Irrit. - 2 - H319 Resp. Sens. - 1 - H334 Skin Sens. - 1 - H317 Carc. - 2 - H351 STOT SE - 3 - H335 STOT RE - 2 - H373
CASRN 29118-24-9 EC-No. 471-480-0 Index-No. -	01-0000019758-54	15,0 - < 25,0 %	Trans- 1,3,3,3,Tetrafluorop ropene (HFO- 1234ze)	Not classified
CASRN 101-68-8 EC-No. 202-966-0 Index-No. 615-005-00-9	01-2119457014-47	5,0 - < 10,0 %	4,4'- methylenediphenyl diisocyanate	Acute Tox. - 4 - H332 Skin Irrit. - 2 - H315 Eye Irrit. - 2 - H319 Resp. Sens. - 1 - H334 Skin Sens. - 1 - H317 Carc. - 2 - H351 STOT SE - 3 - H335 STOT RE - 2 - H373
CASRN 13674-84-5 EC-No. 237-158-7 Index-No. -	01-2119486772-26	5,0 - < 10,0 %	Tris(1-chloro-2- propyl) phosphate	Acute Tox. - 4 - H302

If present in this product, any not classified components disclosed above for which no country specific OEL value(s) is(are) indicated under Section 8, are being disclosed as voluntarily disclosed components.

For the full text of the H-Statements mentioned in this Section, see Section 16.

Note

Note: CAS 101-68-8 is an MDI isomer that is part of CAS 9016-87-9.

SECTION 4: FIRST AID MEASURES

4.1 Description of first aid measures

General advice:

First Aid responders should pay attention to self-protection and use the recommended protective clothing (chemical resistant gloves, splash protection). If potential for exposure exists refer to Section 8 for specific personal protective equipment.

Inhalation: Move person to fresh air. If not breathing, give artificial respiration; if by mouth to mouth use rescuer protection (pocket mask, etc). If breathing is difficult, oxygen should be administered by qualified personnel. Call a physician or transport to a medical facility.

Skin contact: Remove material from skin immediately by washing with soap and plenty of water. Remove contaminated clothing and shoes while washing. Seek medical attention if irritation persists. Wash clothing before reuse. An MDI skin decontamination study demonstrated that cleaning very soon after exposure is important, and that a polyglycol-based skin cleanser or corn oil may be more effective than soap and water. Discard items which cannot be decontaminated, including leather articles such as shoes, belts and watchbands. Suitable emergency safety shower facility should be available in work area.

Eye contact: Immediately flush eyes with water; remove contact lenses, if present, after the first 5 minutes, then continue flushing eyes for at least 15 minutes. Obtain medical attention without delay, preferably from an ophthalmologist. Suitable emergency eye wash facility should be immediately available.

Ingestion: If swallowed, seek medical attention. Do not induce vomiting unless directed to do so by medical personnel.

4.2 Most important symptoms and effects, both acute and delayed:

Aside from the information found under Description of first aid measures (above) and Indication of immediate medical attention and special treatment needed (below), any additional important symptoms and effects are described in Section 11: Toxicology Information.

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician: Excessive exposure may aggravate preexisting asthma and other respiratory disorders (e.g. emphysema, bronchitis, reactive airways dysfunction syndrome). Maintain adequate ventilation and oxygenation of the patient. May cause respiratory sensitization or asthma-like symptoms. Bronchodilators, expectorants and antitussives may be of help. Treat bronchospasm with inhaled beta2 agonist and oral or parenteral corticosteroids. Respiratory symptoms, including pulmonary edema, may be delayed. Persons receiving significant exposure should be observed 24-48 hours for signs of respiratory distress. If you are sensitized to diisocyanates, consult your physician regarding working with other respiratory irritants or sensitizers. Exposure may increase "myocardial irritability". Do not administer sympathomimetic drugs such as epinephrine unless absolutely necessary. Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient.

SECTION 5: FIREFIGHTING MEASURES

5.1 Extinguishing media

Suitable extinguishing media: Water fog or fine spray.. Dry chemical fire extinguishers.. Carbon dioxide fire extinguishers.. Foam.. Alcohol resistant foams (ATC type) are preferred. General purpose synthetic foams (including AFFF) or protein foams may function, but will be less effective..

Unsuitable extinguishing media: Do not use direct water stream.. May spread fire..

5.2 Special hazards arising from the substance or mixture

Hazardous combustion products: During a fire, smoke may contain the original material in addition to combustion products of varying composition which may be toxic and/or irritating.. Combustion products may include and are not limited to:.. Nitrogen oxides.. Isocyanates.. Hydrogen fluoride.. Hydrogen halides.. Carbon dioxide..

Unusual Fire and Explosion Hazards: Some components of this product will burn in a fire situation.. Container may vent and/or rupture due to fire.. Vaporizes quickly at room temperature.. Dense smoke is produced when product burns..

5.3 Advice for firefighters

Fire Fighting Procedures: Keep people away. Isolate fire and deny unnecessary entry.. Stay upwind. Keep out of low areas where gases (fumes) can accumulate.. Do not use direct water stream. May spread fire.. Fight fire from protected location or safe distance. Consider the use of unmanned hose holders or monitor nozzles.. Immediately withdraw all personnel from the area in case of rising sound from venting safety device or discoloration of the container.. Move container from fire area if this is possible without hazard.. Use water spray to cool fire-exposed containers and fire-affected zone until fire is out..

Special protective equipment for firefighters: Wear positive-pressure self-contained breathing apparatus (SCBA) and protective fire fighting clothing (includes fire fighting helmet, coat, trousers, boots, and gloves).. Avoid contact with this material during fire fighting operations. If contact is likely, change to full chemical resistant fire fighting clothing with self-contained breathing apparatus. If this is not available, wear full chemical resistant clothing with self-contained breathing apparatus and fight fire from a remote location.. For protective equipment in post-fire or non-fire clean-up situations, refer to the relevant sections..

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures: Isolate area. Keep personnel out of low areas. Keep personnel out of confined or poorly ventilated areas. Keep upwind of spill. Ventilate area of leak or spill. Keep unnecessary and unprotected personnel from entering the area. If available, use foam to smother or suppress. Confined space entry procedures must be followed before entering the area. Refer to section 7, Handling, for additional precautionary measures. See Section 10 for more specific information. Use appropriate safety equipment. For additional information, refer to Section 8, Exposure Controls and Personal Protection.

6.2 Environmental precautions: Prevent from entering into soil, ditches, sewers, waterways and/or groundwater. See Section 12, Ecological Information.

6.3 Methods and materials for containment and cleaning up: Contain spilled material if possible. Absorb with materials such as: Sawdust. Dirt. Vermiculite. Sand. Clay. Cob grit. Milsorb®. Do NOT use absorbent materials such as: Cement powder (Note: may generate heat). Collect in suitable and properly labeled open containers. Do not place in sealed containers. Suitable containers include: Metal drums. Plastic drums. Polylined fiber pacs. Wash the spill site with large quantities of water. Attempt to neutralize by adding suitable decontaminant solution: Formulation 1: sodium carbonate 5 - 10%; liquid detergent 0.2 - 2%; water to make up to 100%, OR Formulation 2: concentrated ammonia solution 3 - 8%; liquid detergent 0.2 - 2%; water to make up to 100%. If ammonia is used, use good ventilation to prevent vapor exposure. Contact your supplier for clean-up assistance. See Section 13, Disposal Considerations, for additional information.

6.4 Reference to other sections: References to other sections, if applicable, have been provided in the previous sub-sections.

SECTION 7: HANDLING AND STORAGE

7.1 Precautions for safe handling: Avoid contact with eyes, skin, and clothing. Avoid prolonged or repeated contact with skin. Avoid breathing vapor. Wash thoroughly after handling. Use with adequate ventilation. Keep container tightly closed. Contents under pressure. Do not puncture or incinerate container. Do not enter confined spaces unless adequately ventilated. The trans-1,3,3,3-Tetrafluoroprop-1-ene contained within this product can exhibit vapor flame limits under the right conditions. At 77°F (25°C), the lower flammable limit is approximately 5.3% by volume in air with 50% relative humidity, but it is non-flammable if humidity is not present. If specific operating conditions are such that concentrations of the trans-1,3,3,3-Tetrafluoroprop-1-ene above the lower flammable limit can accumulate in areas with high relative humidity and in the presence of high-energy electrical discharges or other ignition sources, additional measures such as increased ventilation or coded electrical equipment (class one, division two) may be warranted. See Section 8, EXPOSURE CONTROLS AND PERSONAL PROTECTION.

Spills of these organic materials on hot fibrous insulations may lead to lowering of the autoignition temperatures possibly resulting in spontaneous combustion.

7.2 Conditions for safe storage, including any incompatibilities: Store in a dry place. Protect from atmospheric moisture. Maintain a nitrogen atmosphere. Do not store product contaminated with water to prevent potential hazardous reaction. Avoid temperatures above 50°C (122°F) See Section 10 for more specific information. Additional storage and handling information on this product may be obtained by calling your sales or customer service contact.

Storage stability

Storage temperature:	Storage Period:
5 - 30 °C	18 Month

7.3 Specific end use(s): See the technical data sheet on this product for further information.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 Control parameters

If exposure limits exist, they are listed below. If no exposure limits are displayed, then no values are applicable.

Component	Regulation	Type of listing	Value
4,4'-methylenediphenyl diisocyanate	ACGIH	TWA	0,005 ppm
	Further information: resp sens: Respiratory sensitization		
	Dow IHG	TWA	0,005 ppm
	Dow IHG	STEL	0,02 ppm

Derived No Effect Level

4,4'-methylenediphenyl diisocyanate

Workers

Acute systemic effects		Acute local effects		Long-term systemic effects		Long-term local effects	
Dermal	Inhalation	Dermal	Inhalation	Dermal	Inhalation	Dermal	Inhalation
50 mg/kg bw/day	0,1 mg/m ³	28,7 mg/cm ²	0,1 mg/m ³	n.a.	0,05 mg/m ³	n.a.	0,05 mg/m ³

Consumers

Acute systemic effects			Acute local effects		Long-term systemic effects			Long-term local effects	
Dermal	Inhalation	Oral	Dermal	Inhalation	Dermal	Inhalation	Oral	Dermal	Inhalation
25 mg/kg bw/day	0,05 mg/m ³	20 mg/kg bw/day	17,2 mg/cm ²	0,05 mg/m ³	n.a.	0,025 mg/m ³	n.a.	n.a.	0,025 mg/m ³

Predicted No Effect Concentration

4,4'-methylenediphenyl diisocyanate

Compartment	PNEC
Fresh water	1 mg/l
Marine water	0,1 mg/l
Intermittent use/release	10 mg/l
Soil	1 mg/kg dry weight (d.w.)
Sewage treatment plant	1 mg/l

8.2 Exposure controls

Engineering controls: Use only with adequate ventilation. Local exhaust ventilation may be necessary for some operations. Provide general and/or local exhaust ventilation to control airborne levels below the exposure guidelines. Exhaust systems should be designed to move the air away from the source of vapor/aerosol generation and people working at this point. The odor and irritancy of this material are inadequate to warn of excessive exposure. Lethal concentrations may exist in areas with poor ventilation.

Individual protection measures

Eye/face protection: Use chemical goggles. Chemical goggles should be consistent with EN 166 or equivalent.

Skin protection

Hand protection: Use chemical resistant gloves classified under Standard EN374: Protective gloves against chemicals and micro-organisms. Examples of preferred glove barrier materials include: Chlorinated polyethylene. Polyethylene. Ethyl vinyl alcohol laminate ("EVAL"). Viton. Examples of acceptable glove barrier materials include: Butyl rubber. Neoprene. Nitrile/butadiene rubber ("nitrile" or "NBR"). Polyvinyl chloride ("PVC" or "vinyl"). When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374) is recommended. When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374) is recommended. Glove thickness alone is not a good indicator of the level of protection a glove provides against a chemical substance as this level of protection is also highly dependent on the specific composition of the material that the glove is fabricated from. The thickness of the glove must, depending on model and type of material, generally be more than 0.35 mm to offer sufficient protection for prolonged and frequent contact with the substance. As an exception to this general rule it is known that multilayer laminate gloves may offer prolonged protection at thicknesses less than 0.35 mm. Other glove materials with a thickness of less than 0.35 mm may offer sufficient protection when only brief contact is expected. **NOTICE:** The selection of a specific glove for a particular application and duration of use in a workplace should also take into account all relevant workplace factors such as, but not limited to: Other chemicals which may be handled, physical requirements (cut/puncture protection, dexterity, thermal protection), potential body reactions to glove materials, as well as the instructions/specifications provided by the glove supplier.

Other protection: Use protective clothing chemically resistant to this material. Selection of specific items such as face shield, boots, apron, or full body suit will depend on the task.

Respiratory protection: Atmospheric levels should be maintained below the exposure guideline. When atmospheric levels may exceed the exposure guideline, use an approved air-purifying respirator equipped with an organic vapor sorbent and a particle filter. For situations where the atmospheric levels may exceed the level for which an air-purifying respirator is effective, use a positive-pressure air-supplying respirator (air line or self-contained breathing apparatus). For emergency response or for situations where the atmospheric level is unknown, use an approved positive-pressure self-contained breathing apparatus or positive-pressure air line with auxiliary self-contained air supply. In confined or poorly ventilated areas, use an approved self-contained breathing apparatus or positive pressure air line with auxiliary self-contained air supply.

Use the following CE approved air-purifying respirator: Organic vapor cartridge with a particulate pre-filter, type AP2 (meeting standard EN 14387).

Environmental exposure controls

See SECTION 7: Handling and storage and SECTION 13: Disposal considerations for measures to prevent excessive environmental exposure during use and waste disposal.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance

Physical state	Liquid.
Color	Gray
Odor	Musty
Odor Threshold	0,4 ppm <i>Based on Literature for MDI.</i> Odor is inadequate warning of excessive exposure.
pH	Not applicable
Melting point/range	No test data available
Freezing point	No test data available

Boiling point (760 mmHg)	Not applicable
Flash point	closed cup No test data available
Evaporation Rate (Butyl Acetate = 1)	No test data available
Flammability (solid, gas)	Not Applicable
Lower explosion limit	No test data available
Upper explosion limit	No test data available
Vapor Pressure	Container is under pressure.
Relative Vapor Density (air = 1)	No test data available
Relative Density (water = 1)	1,1 - 1,2 at 25 °C / 25 °C <i>Supplier</i>
Water solubility	insoluble
Partition coefficient: n-octanol/water	No data available
Auto-ignition temperature	No test data available
Decomposition temperature	No test data available
Kinematic Viscosity	Not applicable
Explosive properties	Not explosive
Oxidizing properties	No

9.2 Other information

Molecular weight Not applicable

NOTE: The physical data presented above are typical values and should not be construed as a specification.

SECTION 10: STABILITY AND REACTIVITY

10.1 Reactivity: No data available

10.2 Chemical stability: Stable under recommended storage conditions. See Storage, Section 7. Unstable at elevated temperatures.

10.3 Possibility of hazardous reactions: Can occur. Elevated temperatures can cause hazardous polymerization.

10.4 Conditions to avoid: Avoid temperatures above 50°C (122°F) Elevated temperatures can cause container to vent and/or rupture. Exposure to elevated temperatures can cause product to decompose.

10.5 Incompatible materials: Avoid contact with: Acids. Alcohols. Amines. Ammonia. Bases. Metal compounds. Strong oxidizers. Products based on diisocyanates like TDI and MDI react with many materials to release heat. The reaction rate increases with temperature as well as with increased contact; these reactions can become violent. Contact is increased by stirring or if the other material acts as a solvent. Products based on diisocyanates such as TDI and MDI are not soluble in water and will sink to the bottom, but react slowly at the interface. The reaction forms carbon dioxide gas and a layer of solid polyurea. Reaction with water will generate carbon dioxide and heat.

10.6 Hazardous decomposition products: Decomposition products depend upon temperature, air supply and the presence of other materials.. Toxic gases are released during decomposition..

SECTION 11: TOXICOLOGICAL INFORMATION

Toxicological information appears in this section when such data is available.

11.1 Information on toxicological effects

Acute toxicity

Acute oral toxicity

Low toxicity if swallowed. Small amounts swallowed incidentally as a result of normal handling operations are not likely to cause injury; however, swallowing larger amounts may cause injury. Observations in animals include: Gastrointestinal irritation.

As product: Single dose oral LD50 has not been determined.

Based on information for component(s):
LD50, Rat, > 2 000 mg/kg Estimated.

Acute dermal toxicity

Prolonged skin contact is unlikely to result in absorption of harmful amounts.

As product: The dermal LD50 has not been determined.

Based on information for component(s):
LD50, Rabbit, > 2 000 mg/kg Estimated.

Acute inhalation toxicity

In confined or poorly ventilated areas, vapor can easily accumulate and can cause unconsciousness and death due to displacement of oxygen. Excessive exposure may cause irritation to upper respiratory tract (nose and throat) and lungs. May cause pulmonary edema (fluid in the lungs.) Effects may be delayed. Symptoms of excessive exposure may be anesthetic or narcotic effects; dizziness and drowsiness may be observed. Excessive exposure may increase sensitivity to epinephrine and increase myocardial irritability (irregular heartbeats). Decreased lung function has been associated with overexposure to isocyanates.
As product: The LC50 has not been determined.

Skin corrosion/irritation

Prolonged contact may cause moderate skin irritation with local redness.
Material may stick to skin causing irritation upon removal.
May stain skin.

Serious eye damage/eye irritation

May cause moderate eye irritation.
May cause slight temporary corneal injury.

Sensitization

Skin contact may cause an allergic skin reaction.
Animal studies have shown that skin contact with isocyanates may play a role in respiratory sensitization.

May cause allergic respiratory reaction.

MDI concentrations below the exposure guidelines may cause allergic respiratory reactions in individuals already sensitized.

Asthma-like symptoms may include coughing, difficult breathing and a feeling of tightness in the chest. Occasionally, breathing difficulties may be life threatening.

Specific Target Organ Systemic Toxicity (Single Exposure)

Contains component(s) which are classified as specific target organ toxicant, single exposure, category 3.

Specific Target Organ Systemic Toxicity (Repeated Exposure)

Tissue injury in the upper respiratory tract and lungs has been observed in laboratory animals after repeated excessive exposures to MDI/polymeric MDI aerosols.

Carcinogenicity

Lung tumors have been observed in laboratory animals exposed to respirable aerosol droplets of MDI/Polymeric MDI (6 mg/m³) for their lifetime. Tumors occurred concurrently with respiratory irritation and lung injury. Current exposure guidelines are expected to protect against these effects reported for MDI.

Teratogenicity

In laboratory animals, MDI/polymeric MDI did not cause birth defects; other fetal effects occurred only at high doses which were toxic to the mother.

Reproductive toxicity

No relevant data found.

Mutagenicity

In vitro genetic toxicity studies were negative for component(s) tested. Genetic toxicity data on MDI are inconclusive. MDI was weakly positive in some in vitro studies; other in vitro studies were negative. Animal mutagenicity studies were predominantly negative.

Aspiration Hazard

Based on physical properties, not likely to be an aspiration hazard.

COMPONENTS INFLUENCING TOXICOLOGY:

Polymethylenepolyphenyl polyisocyanate, polypropyleneglycol copolymer

Acute inhalation toxicity

At room temperature, vapors are minimal due to low volatility. However, certain operations may generate vapor or mist concentrations sufficient to cause respiratory irritation and other adverse effects. Such operations include those in which the material is heated, sprayed or otherwise mechanically dispersed such as drumming, venting or pumping. Excessive exposure may cause irritation to upper respiratory tract (nose and throat) and lungs. May cause pulmonary edema (fluid in the lungs.) Effects may be delayed. Decreased lung function has been associated with overexposure to isocyanates.

The LC₅₀ has not been determined.

Diphenylmethane Diisocyanate, isomers and homologues

Acute inhalation toxicity

LC₅₀, Rat, 4 Hour, dust/mist, 0,49 mg/l

For similar material(s): 4,4'-Methylenediphenyl diisocyanate (CAS 101-68-8). LC50, Rat, 1 Hour, Aerosol, 2,24 mg/l

For similar material(s): 2,4'-Diphenylmethane diisocyanate (CAS 5873-54-1). LC50, Rat, 4 Hour, Aerosol, 0,387 mg/l

Trans-1,3,3,3-Tetrafluoropropene (HFO-1234ze)

Acute inhalation toxicity

Prolonged excessive exposure may cause adverse effects. In confined or poorly ventilated areas, vapor can easily accumulate and can cause unconsciousness and death due to displacement of oxygen. May cause respiratory irritation and central nervous system depression. Symptoms may include headache, dizziness and drowsiness, progressing to incoordination and unconsciousness. Symptoms of excessive exposure may be anesthetic or narcotic effects; dizziness and drowsiness may be observed. Excessive exposure may increase sensitivity to epinephrine and increase myocardial irritability (irregular heartbeats).

LC50, Rat, 4 Hour, vapour, > 207000 ppm

4,4'-methylenediphenyl diisocyanate

Acute inhalation toxicity

LC50, Rat, 1 Hour, dust/mist, 2,24 mg/l

Tris(1-chloro-2-propyl) phosphate

Acute inhalation toxicity

No deaths occurred at this concentration. LC50, Rat, 4 Hour, dust/mist, > 7 mg/l

SECTION 12: ECOLOGICAL INFORMATION

Ecotoxicological information appears in this section when such data is available.

12.1 Toxicity

Polymethylenepolyphenyl polyisocyanate, polypropyleneglycol copolymer

Acute toxicity to fish

Not expected to be acutely toxic to aquatic organisms.

Diphenylmethane Diisocyanate, isomers and homologues

Acute toxicity to fish

The measured ecotoxicity is that of the hydrolyzed product, generally under conditions maximizing production of soluble species.

Material is not classified as dangerous to aquatic organisms (LC50/EC50/IC50/LL50/EL50 greater than 100 mg/L in most sensitive species).

Based on information for a similar material:

LC50, Danio rerio (zebra fish), static test, 96 Hour, > 1 000 mg/l, OECD Test Guideline 203 or Equivalent

Acute toxicity to aquatic invertebrates

Based on information for a similar material:

EC50, Daphnia magna (Water flea), static test, 24 Hour, > 1 000 mg/l, OECD Test Guideline 202 or Equivalent

Acute toxicity to algae/aquatic plants

Based on information for a similar material:

NOEC, *Desmodesmus subspicatus* (green algae), static test, 72 Hour, Growth rate inhibition, 1 640 mg/l, OECD Test Guideline 201 or Equivalent

Toxicity to bacteria

Based on information for a similar material:

EC50, activated sludge, static test, 3 Hour, Respiration rates., > 100 mg/l

Toxicity to soil-dwelling organisms

EC50, *Eisenia fetida* (earthworms), Based on information for a similar material:, 14 d, > 1 000 mg/kg

Toxicity to terrestrial plants

EC50, *Avena sativa* (oats), Growth inhibition, 1 000 mg/l

EC50, *Lactuca sativa* (lettuce), Growth inhibition, 1 000 mg/l

Trans-1,3,3,3-Tetrafluoropropene (HFO-1234ze)**Acute toxicity to fish**

Material is not classified as dangerous to aquatic organisms (LC50/EC50/IC50/LL50/EL50 greater than 100 mg/L in most sensitive species).

NOEC, *Cyprinus carpio* (Carp), Static, 96 Hour, > 117 mg/l

Acute toxicity to aquatic invertebrates

EC50, *Daphnia magna* (Water flea), Static, 48 Hour, > 160 mg/l

Acute toxicity to algae/aquatic plants

NOEC, Algae, 72 Hour, Other, > 170 mg/l

4,4'-methylenediphenyl diisocyanate**Acute toxicity to fish**

The measured ecotoxicity is that of the hydrolyzed product, generally under conditions maximizing production of soluble species.

Material is not classified as dangerous to aquatic organisms (LC50/EC50/IC50/LL50/EL50 greater than 100 mg/L in most sensitive species).

Based on information for a similar material:

LC50, *Danio rerio* (zebra fish), static test, 96 Hour, > 1 000 mg/l, OECD Test Guideline 203 or Equivalent

Acute toxicity to aquatic invertebrates

Based on information for a similar material:

EC50, *Daphnia magna* (Water flea), static test, 24 Hour, > 1 000 mg/l, OECD Test Guideline 202 or Equivalent

Acute toxicity to algae/aquatic plants

Based on information for a similar material:

NOEC, *Desmodesmus subspicatus* (green algae), static test, 72 Hour, Growth rate inhibition, 1 640 mg/l, OECD Test Guideline 201 or Equivalent

Toxicity to bacteria

Based on information for a similar material:

EC50, activated sludge, static test, 3 Hour, Respiration rates., > 100 mg/l

Toxicity to soil-dwelling organisms

EC50, Eisenia fetida (earthworms), Based on information for a similar material:, 14 d, > 1 000 mg/kg

Toxicity to terrestrial plants

EC50, Avena sativa (oats), Growth inhibition, 1 000 mg/l

EC50, Lactuca sativa (lettuce), Growth inhibition, 1 000 mg/l

Tris(1-chloro-2-propyl) phosphate**Acute toxicity to fish**

Material is harmful to aquatic organisms (LC50/EC50/IC50 between 10 and 100 mg/L in the most sensitive species).

LC50, Lepomis macrochirus (Bluegill sunfish), static test, 96 Hour, 84 mg/l, OECD Test Guideline 203 or Equivalent

Acute toxicity to aquatic invertebrates

EC50, Daphnia magna (Water flea), 48 Hour, 131 mg/l

Acute toxicity to algae/aquatic plants

ErC50, Pseudokirchneriella subcapitata (green algae), static test, 96 Hour, Growth rate inhibition, 82 mg/l, OECD Test Guideline 201 or Equivalent

Toxicity to bacteria

EC50, activated sludge, Respiration inhibition, 3 Hour, 784 mg/l, OECD 209 Test

Chronic toxicity to aquatic invertebrates

NOEC, Daphnia magna (Water flea), semi-static test, 21 d, number of offspring, 32 mg/l

12.2 Persistence and degradability**Polymethylenepolyphenyl polyisocyanate, polypropyleneglycol copolymer**

Biodegradability: Expected to degrade slowly in the environment.

Diphenylmethane Diisocyanate, isomers and homologues

Biodegradability: In the aquatic and terrestrial environment, material reacts with water forming predominantly insoluble polyureas which appear to be stable. In the atmospheric environment, material is expected to have a short tropospheric half-life, based on calculations and by analogy with related diisocyanates.

10-day Window: Not applicable

Biodegradation: 0 %

Exposure time: 28 d

Method: OECD Test Guideline 302C or Equivalent

Trans-1,3,3,3-Tetrafluoropropene (HFO-1234ze)

Biodegradability: Based on stringent OECD test guidelines, this material cannot be considered as readily biodegradable; however, these results do not necessarily mean that the material is not biodegradable under environmental conditions.

4,4'-methylenediphenyl diisocyanate

Biodegradability: In the aquatic and terrestrial environment, material reacts with water forming predominantly insoluble polyureas which appear to be stable. In the atmospheric

environment, material is expected to have a short tropospheric half-life, based on calculations and by analogy with related diisocyanates.

10-day Window: Not applicable

Biodegradation: 0 %

Exposure time: 28 d

Method: OECD Test Guideline 302C or Equivalent

Tris(1-chloro-2-propyl) phosphate

Biodegradability: Material is expected to biodegrade very slowly (in the environment). Fails to pass OECD/EEC tests for ready biodegradability. Material is ultimately biodegradable (reaches > 70% mineralization in OECD test(s) for inherent biodegradability).

10-day Window: Fail

Biodegradation: 14 %

Exposure time: 28 d

Method: OECD Test Guideline 301E or Equivalent

10-day Window: Not applicable

Biodegradation: 95 %

Exposure time: 64 d

Method: OECD Test Guideline 302A or Equivalent

12.3 Bioaccumulative potential

Bioaccumulation: No data available.

12.4 Mobility in soil

Polymethylenepolyphenyl polyisocyanate, polypropyleneglycol copolymer

In the aquatic and terrestrial environment, movement is expected to be limited by its reaction with water forming predominantly insoluble polyureas.

Diphenylmethane Diisocyanate, isomers and homologues

In the aquatic and terrestrial environment, movement is expected to be limited by its reaction with water forming predominantly insoluble polyureas.

Trans-1,3,3,3-Tetrafluoropropene (HFO-1234ze)

Potential for mobility in soil is medium (Koc between 150 and 500).

Partition coefficient (Koc): 180 Estimated.

4,4'-methylenediphenyl diisocyanate

In the aquatic and terrestrial environment, movement is expected to be limited by its reaction with water forming predominantly insoluble polyureas.

Tris(1-chloro-2-propyl) phosphate

Potential for mobility in soil is slight (Koc between 2000 and 5000).

Partition coefficient (Koc): 1300 Estimated.

12.5 Results of PBT and vPvB assessment

Polymethylenepolyphenyl polyisocyanate, polypropyleneglycol copolymer

This substance has not been assessed for persistence, bioaccumulation and toxicity (PBT).

Diphenylmethane Diisocyanate, isomers and homologues

This substance is not considered to be persistent, bioaccumulating and toxic (PBT).

Trans-1,3,3,3-Tetrafluoropropene (HFO-1234ze)

This substance has not been assessed for persistence, bioaccumulation and toxicity (PBT).

4,4'-methylenediphenyl diisocyanate

This substance is not considered to be persistent, bioaccumulating and toxic (PBT).

Tris(1-chloro-2-propyl) phosphate

This substance is not considered to be persistent, bioaccumulating and toxic (PBT). This substance is not considered to be very persistent and very bioaccumulating (vPvB).

12.6 Other adverse effects

Product contains no ozone-depleting components.

SECTION 13: DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

This product, when being disposed of in its unused and uncontaminated state should be treated as a hazardous waste according to EC Directive 2008/98/EC. Any disposal practices must be in compliance with all national and provincial laws and any municipal or local by-laws governing hazardous waste. For used, contaminated and residual materials additional evaluations may be required. Do not dump into any sewers, on the ground, or into any body of water. Incineration under approved, controlled conditions using incinerators suitable or designed for the disposal of hazardous chemical wastes, is the preferred method for disposal. Small quantities of waste may be pretreated for example with polyol, to neutralise prior to disposal. Empty drums should be decontaminated (see Section 6) and either punctured and scrapped or given to an approved drum reconditioner.

The definitive assignment of this material to the appropriate EWC group and thus its proper EWC code will depend on the use that is made of this material. Contact the authorized waste disposal services.

SECTION 14: TRANSPORT INFORMATION

Classification for ROAD and Rail transport (ADR/RID):

- | | |
|--|--|
| 14.1 UN number | UN 3500 |
| 14.2 UN proper shipping name | CHEMICAL UNDER PRESSURE, N.O.S.(Trans-1,3,3,3-Tetrafluoroprop-1-ene) |
| 14.3 Transport hazard class(es) | 2 |
| 14.4 Packing group | Not applicable |
| 14.5 Environmental hazards | Not considered environmentally hazardous based on available data. |
| 14.6 Special precautions for user | Hazard Identification Number: 20 |

Classification for SEA transport (IMO-IMDG):

- | | |
|-------------------------------------|--|
| 14.1 UN number | UN 3500 |
| 14.2 UN proper shipping name | CHEMICAL UNDER PRESSURE, N.O.S.(Trans-1,3,3,3-Tetrafluoroprop-1-ene) |

14.3 Transport hazard class(es)	2.2
14.4 Packing group	Not applicable
14.5 Environmental hazards	Not considered as marine pollutant based on available data.
14.6 Special precautions for user	EmS: F-C, S-V
14.7 Transport in bulk according to Annex I or II of MARPOL 73/78 and the IBC or IGC Code	Consult IMO regulations before transporting ocean bulk

Classification for AIR transport (IATA/ICAO):

14.1 UN number	UN 3500
14.2 UN proper shipping name	Chemical under pressure, n.o.s.(Trans-1,3,3,3-Tetrafluoroprop-1-ene)
14.3 Transport hazard class(es)	2.2
14.4 Packing group	Not applicable
14.5 Environmental hazards	Not applicable
14.6 Special precautions for user	No data available.

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Transportation classifications may vary by container volume and may be influenced by regional or country variations in regulations. Additional transportation system information can be obtained through an authorized sales or customer service representative. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

SECTION 15: REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

REACH Regulation (EC) No 1907/2006

This product contains only components that have been either registered, are exempt from registration, are regarded as registered or are not subject to registration according to Regulation (EC) No. 1907/2006 (REACH). The aforementioned indications of the REACH registration status are provided in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied, is given. It is the buyer's/user's responsibility to ensure that his/her understanding of the regulatory status of this product is correct.

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, preparations and articles (Annex XVII)

Conditions of restriction for the following entries should be considered:
 Diphenylmethane Diisocyanate, isomers and homologues (Number on list 56)
 4,4'-methylenediphenyl diisocyanate (Number on list 56)

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.

Listed in Regulation: Not applicable

Further information

Take note of Directive 92/85/EEC regarding maternity protection or stricter national regulations, where applicable.

Take note of Directive 94/33/EC on the protection of young people at work or stricter national regulations, where applicable.

15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this substance/mixture.

SECTION 16: OTHER INFORMATION**Full text of H-Statements referred to under sections 2 and 3.**

H280	Contains gas under pressure; may explode if heated.
H302	Harmful if swallowed.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H335	May cause respiratory irritation.
H351	Suspected of causing cancer.
H373	May cause damage to organs through prolonged or repeated exposure if inhaled.

Classification and procedure used to derive the classification for mixtures according to Regulation (EC) No 1272/2008

Press. Gas - Liquefied gas - H280 - Based on product data or assessment

Skin Irrit. - 2 - H315 - Calculation method

Eye Irrit. - 2 - H319 - Calculation method

Resp. Sens. - 1 - H334 - Calculation method

Skin Sens. - 1 - H317 - Calculation method

Carc. - 2 - H351 - Calculation method

STOT SE - 3 - H335 - Calculation method

STOT RE - 2 - H373 - Calculation method

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Most recent revision(s) are noted by the bold, double bars in left-hand margin throughout this document.

Legend

ACGIH	USA. ACGIH Threshold Limit Values (TLV)
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Dow IHG	Dow Industrial Hygiene Guideline
STEL	Short term exposure limit
TWA	8-hour, time-weighted average
Acute Tox.	Acute toxicity
Carc.	Carcinogenicity
Eye Irrit.	Eye irritation
Resp. Sens.	Respiratory sensitisation
Skin Irrit.	Skin irritation
Skin Sens.	Skin sensitisation
STOT RE	Specific target organ toxicity - repeated exposure
STOT SE	Specific target organ toxicity - single exposure

Full text of other abbreviations

ADN - European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways; ADR - European Agreement concerning the International Carriage of Dangerous Goods by Road; AICS - Australian Inventory of Chemical Substances; ASTM - American Society for the Testing of Materials; bw - Body weight; CLP - Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECHA - European Chemicals Agency; EC-Number - European Community number; ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RID - Regulations concerning the International Carriage of Dangerous Goods by Rail; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; SVHC - Substance of Very High Concern; TCSI - Taiwan Chemical Substance Inventory; TRGS - Technical Rule for Hazardous Substances; TSCA - Toxic Substances Control Act (United States); UN - United Nations; vPvB - Very Persistent and Very Bioaccumulative

Information Source and References

This SDS is prepared by Product Regulatory Services and Hazard Communications Groups from information supplied by internal references within our company.

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